

## ABSTRACT OF THE DISCLOSURE

Method for gas liquefaction comprising cooling a feed gas by a first refrigeration  
5 system in a first heat exchange zone and withdrawing a substantially liquefied stream  
therefrom, further cooling the substantially liquefied stream by indirect heat exchange  
with one or more work-expanded refrigerant streams in a second heat exchange zone,  
and withdrawing therefrom a further cooled, substantially liquefied stream. At least one  
10 of the one or more work-expanded refrigerant streams is provided by compressing one  
or more refrigerant gases to provide a compressed refrigerant stream, cooling all or a  
portion of the compressed refrigerant stream in a third heat exchange zone to provide a  
cooled, compressed refrigerant stream, and work expanding the cooled, compressed  
refrigerant stream to provide one of the one or more work-expanded refrigerant streams.  
15 The flow rate of a work-expanded refrigerant stream in the second heat exchange zone  
typically is less than the total flow rate of one or more work-expanded refrigerant streams  
in the third heat exchange zone.

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